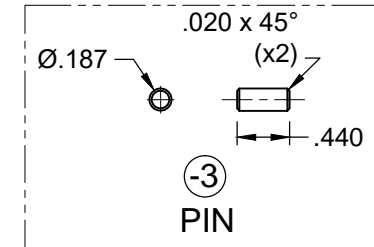
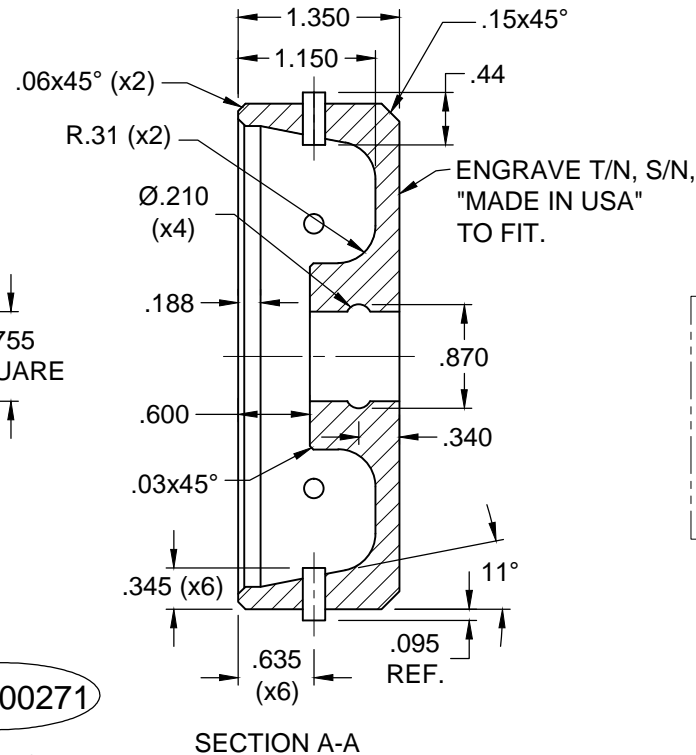
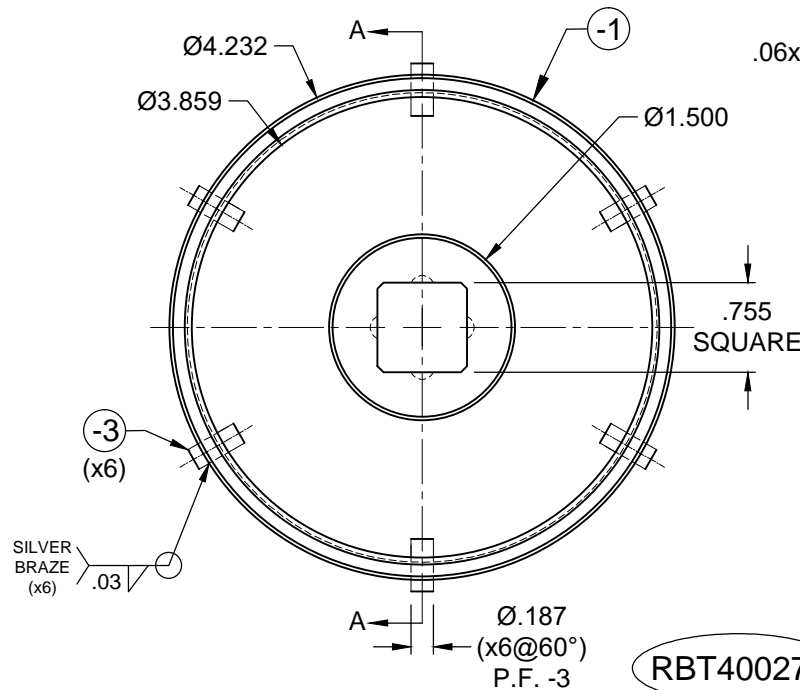


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	ADDED DETENT FEATURE TO SQUARE HOLE FOR EXTENSION TO LOCK INTO TOOL PER G.E.	5/5/10	RJC
2	CH'D FINISH SPECIFICATION PER R.W. ADDED -3 DWG.	7/27/10	RJC



WRENCH  
CAD PLATE YELLOW  
QQ-P-416F, TYPE II, CLASS II

#### NOTES

- ORIGINAL TOOL No. 412-240-027-101
- TEST PIECE RC 30

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	WRENCH	4140 Q&T	Ø4-1/4 x 1-1/2
			-3	6	PINS	O-1	Ø3/16 x .450
ASSY #							

RED BARN MACHINE			
TITLE			
WRENCH			
DWG NO. RBT400271			REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH	
TOLERANCES ON:		APPROVED	
DECIMALS		HEAT TREAT	
.XXX ± .005		FINISH	
.XX ± .01		SPEC	
.X ± .1		SEE PART	
FRACTIONS ± 1/32		USED ON MODEL	
ANGLES ± 5°		BELL 412	
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES			
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	NTS	DATE	7-21-09
		SHEET	1 of 1